

P.V.C. Plastic Insulated Sleeve

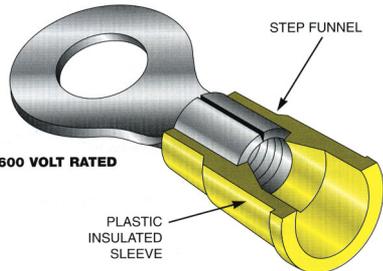
12-10 WIRE RANGE

.040 Stock

PVC (Butted Seam) terminals and splices feature a rigid Polyvinyl Chloride (PVC) insulation sleeve permanently attached to butted barrel (in #22-10) or (in #22-2). Attaches to wire with one quick crimp. Insulation sleeve prevents vibration damage by not allowing wire flex at point of crimp. Funnel wire entrance into electrical barrel eliminates wire strand "hang-up", increases crimping rates and wire termination reliability*. Operating Temperature Range: continuous duty from -67°F to 221°F (-55°C to 105°C).

* Step construction provides ideal locator for proper crimping.

** Temp Rating 75°C



Copper Stranded Wire Only

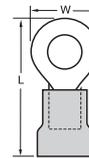


For Flanged or Locking Styles- Contact elecDirect.com

Terminals are NOT Actual Size

| Stud Size | Part Number |
|-----------|-------------|
| 4-6 | R4C6S |
| 4-6 | R4C6 |
| 6-8 | R4C8S |
| 6-8 | R4C8 |
| 8-10 | R4C10 |
| 12-1/4 | R4C14S |
| 1/4-5/16 | R4C56S |
| 1/4-5/16 | R4C56 |
| 5/16-3/8 | R4C38 |

| Stud Size | Part Number |
|-----------|--------------|
| 4-6 | BS4C6 |
| 8 | BS4C8 |
| 10 | BS4C10 |
| 12 | BSF4C10 |
| | B4C** |
| | P4C Parallel |



| DIMENSIONAL CHART | | |
|-------------------|--------|--------|
| Part Number | W | L |
| B4C | | 1.069" |
| BS4C10 | 0.323" | 1.062" |
| BS4C14 | 0.356" | 0.998" |
| BS4C6 | 0.321" | 1.051" |
| BS4C8 | 0.323" | 1.060" |
| P4C | | 0.831" |
| R4C10 | 0.377" | 1.056" |
| R4C12 | 0.757" | 1.513" |
| R4C14S | 0.531" | 1.221" |
| R4C38 | 0.589" | 1.327" |
| R4C56 | 0.589" | 1.320" |
| R4C56S | 0.531" | 1.224" |
| R4C6 | 0.376" | 1.056" |
| R4C6S | 0.286" | 1.012" |
| R4C8 | 0.378" | 1.053" |
| R4C8S | 0.284" | 1.022" |

Terminals accept .250" Max. Wire Ins. Dia.



Add suffix "M" for 1000 pack
 Add suffix "P" for Pro Pack (Quantities vary by Part #)



Approved installation tool: RHT-1990/192850018
 Economy installation tools: RAT-PVC, 453, HTS1000
 See pages E-2 to E-5 for installation tools.

HOW TO SELECT THE PROPER CRIMP TERMINAL

| Part # Example | R Tongue | 4 Barrel Type | B Wire Range | 6 Stud Size | S Special |
|-------------------|-------------|---------------------|--------------------|-------------------|--------------|
|-------------------|-------------|---------------------|--------------------|-------------------|--------------|

Tongue

| | | | |
|------------------|--|-------------------------------|--|
| R = Ring | CFR = Female Disconnect, fully insulated | FLFR = Female Flag Disconnect | PG = Piggy Back Female/Male Disconnect/Tab |
| BS = Block Spade | FR = Female Disconnect | SF = Flanged Spade | |
| S = Spade | CM(X)T = Male Tab, fully insulated | LS = Locking Spade | |
| B = Butt Splice | MT = Male Tab | P = Parallel Splice | |

Barrel Type 1 Butted Seam

Pure electrolytic copper, annealed, electro-tin plated for corrosion resistance, designed with deep internal serration for firm wire grip

2 Brazed Seam

Same as type 1, except with a brazed seam to ensure maximum strength of wire terminators

4 Vinyl Insulation

Same as type 1 with a NEMA colour-coded, funneled, vinyl insulating sleeve which when crimped, grips the wire insulation to avoid flexing at point of crimps. UL rated at 90°C, 600V

4N Nylon Insulation (No Brass Sleeve)

Same as type 1 with a colour-coded nylon insulating sleeve without brass sleeve. UL rated at 105°C, 600V

6 Nylon Insulation (With Brass Sleeve)

Same as type 1 with NEMA colour coded, nylon insulating sleeve or over a tin plated brass sleeve which offers maximum crimp strength where extreme vibration and flexing are encountered. UL rated at 105°C, 600V

7 Seamless Tube

Pure electrolytic copper, seamless, annealed and electro-tin plated for extra strength in a crimp

8 Nylon Insulation Seamless Tube

Same as type 7 with a nylon insulation for use where excessive vibration will be encountered.

9 High Temperature

Nickel-plated, cold rolled steel, butted seam terminals for temperatures up to 900°F

Wire Range

| Code | A | B | C | E | F | G |
|-------------|-------|-------|-------|---|---|---|
| Range (AWG) | 22-18 | 16-14 | 12-10 | 8 | 6 | 4 |

Stud Size

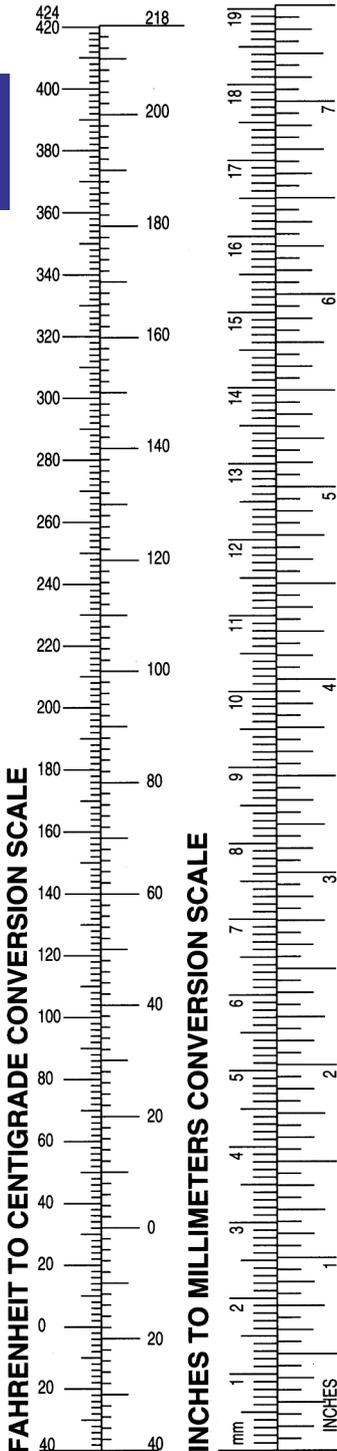
| | | | | | | |
|-----------|-------|------|------|---------------|---------------|---------------|
| Code | 6 | 8 | 10 | 14 | | |
| Stud Size | #6 | #8 | #10 | 1/4" | | |
| Code | 56 | 38 | 50 | 110 | 187 | 250 |
| Stud Size | 5/16" | 3/8" | 1/2" | .110 NEMA Tab | .187 NEMA Tab | .250 NEMA Tab |

Special

- Standard
- S Small/Narrow Tongue
- F Fully Insulated

CONVERSION TABLES

B



Wire gauge conversion to decimal equivalents

| INCH FRAC. | INCH DEC. | MILLI-METERS | INCH FRAC. | INCH DEC. | MILLI-METERS |
|------------|-----------|--------------|------------|-----------|--------------|
| 1/64 | .0156 | 0,397 | 33/64 | .5156 | 13,097 |
| 1/32 | .0312 | 0,794 | 17/32 | .5312 | 13,494 |
| 3/64 | .0468 | 1,191 | 35/64 | .5468 | 13,891 |
| 1/16 | .0625 | 1,588 | 9/16 | .5625 | 14,288 |
| 5/64 | .0781 | 1,984 | 37/64 | .5781 | 14,684 |
| 3/32 | .0937 | 2,381 | 19/32 | .5937 | 15,081 |
| 7/64 | .1093 | 2,778 | 39/64 | .6093 | 15,478 |
| 1/8 | .1250 | 3,175 | 5/8 | .6250 | 15,875 |
| 9/64 | .1406 | 3,572 | 41/64 | .6406 | 16,272 |
| 5/32 | .1562 | 3,969 | 21/32 | .6562 | 16,669 |
| 11/64 | .1718 | 4,366 | 43/64 | .6718 | 17,066 |
| 3/16 | .1875 | 4,763 | 11/16 | .6875 | 17,463 |
| 13/64 | .2031 | 5,159 | 45/64 | .7031 | 17,859 |
| 7/32 | .2187 | 5,556 | 23/32 | .7187 | 18,256 |
| 15/64 | .2343 | 5,954 | 47/64 | .7343 | 18,653 |
| 1/4 | .2500 | 6,350 | 3/4 | .7500 | 19,050 |
| 17/64 | .2656 | 6,747 | 49/64 | .7656 | 19,447 |
| 9/32 | .2812 | 7,144 | 25/32 | .7812 | 19,844 |
| 19/64 | .2968 | 7,541 | 51/64 | .7968 | 20,241 |
| 5/16 | .3125 | 7,938 | 13/16 | .8125 | 20,638 |
| 21/64 | .3281 | 8,334 | 53/64 | .8281 | 21,034 |
| 11/32 | .3437 | 8,731 | 27/32 | .8437 | 21,431 |
| 26/64 | .3593 | 9,128 | 55/64 | .8593 | 21,828 |
| 3/8 | .3750 | 9,525 | 7/8 | .8750 | 22,225 |
| 25/64 | .3906 | 9,922 | 57/64 | .8906 | 22,622 |
| 13/32 | .4062 | 10,319 | 29/32 | .9062 | 23,019 |
| 27/64 | .4218 | 10,716 | 59/64 | .9218 | 23,416 |
| 7/16 | .4375 | 11,113 | 15/16 | .9375 | 23,813 |
| 29/64 | .4531 | 11,509 | 64/64 | .9531 | 24,209 |
| 15/32 | .4687 | 11,906 | 31/32 | .9687 | 24,606 |
| 31/64 | .4843 | 12,303 | 63/64 | .9843 | 25,003 |
| 1/2 | .5000 | 12,700 | 1 | 1.0000 | 25,400 |

Move decimal point three places to the right to read mills.

| DIAMETER | | | DIAMETER | | |
|----------|--------|---------|----------|--------|-------|
| AWG | INCHES | CMA | AWG | INCHES | CMA |
| 4/0 | .460 | 212,000 | 12 | .081 | 6,530 |
| 3/0 | .410 | 168,000 | 13 | .072 | 5,180 |
| 2/0 | .365 | 133,000 | 14 | .064 | 4,110 |
| 1/0 | .325 | 106,000 | 15 | .057 | 3,260 |
| 1 | .289 | 83,700 | 16 | .051 | 2,580 |
| 2 | .258 | 66,400 | 17 | .045 | 2,050 |
| 3 | .229 | 52,600 | 18 | .040 | 1,620 |
| 4 | .204 | 41,700 | 19 | .036 | 1,290 |
| 5 | .182 | 33,100 | 20 | .032 | 1,020 |
| 6 | .162 | 26,300 | 21 | .0285 | 810 |
| 7 | .144 | 20,800 | 22 | .0253 | 642 |
| 8 | .128 | 16,500 | 23 | .0226 | 509 |
| 9 | .114 | 13,100 | 24 | .0201 | 404 |
| 10 | .102 | 10,400 | 25 | .0179 | 320 |

| AWG | mm ² | Standard wires mm ² | | | |
|-------|-----------------|--------------------------------|------|------|--------------|
| 26-22 | 0,1-0,4 | 0,14 | 0,20 | 0,25 | 0,35 |
| 22-16 | 0,25-1,6 | 0,25 | 0,35 | 0,50 | 0,75 1,0 1,5 |
| 16-14 | 1,0-2,6 | 1,0 | 1,5 | 2,5 | |
| 12-10 | 2,7-6,6 | 4,0 | 6,0 | | |
| 8 | 6,6-10,5 | 10 | | | |
| 6 | 10,5-16,8 | 16 | | | |
| 4 | 16,8-26,6 | 2,5 | | | |
| 2 | 26,6-42,4 | 35 | | | |
| 1/0 | 42,4-60,5 | 50 | | | |
| 2/0 | 60,5-76,2 | 70 | | | |
| 3/0 | 76,2-96,3 | 95 | | | |
| 4/0 | 96,3-117,0 | 120 | | | |

Hole diameter #10 and 3/8" are available in metric ref.

#10 .190 .209 (5,31) M5
 3/8" .375 .413 (10,5) M9-10

* All decimals plus or minus .003"
 Fractions plus or minus .055".

Stud size with hole sizes.

| STANDARD STUD SIZE | SCEW DIA. (") | ETC HOLE DIA. INCH/mm | DIN. |
|--------------------|---------------|-----------------------|----------|
| #0 | .060 | | |
| #1 | .073 | .094 (2,39) | M1,7-2,2 |
| #2 | .086 | | |
| #3 | .099 | .120 (3,025) | M2,6 |
| #4 | .112 | | |
| #5 | .125 | .146 (3,71) | M3-3,5 |
| #6 | .138 | | |
| #8 | .164 | .173 (4,39) | M4 |
| #10 | .190 | .198 (5,03) | |
| #12 | .216 | | |
| #14 | .242 | .1764 (6,75) | M6 |
| 1/4" | .250 | | |
| 5/16" | .312 | .2164 (8,33) | M8 |
| 3/8" | .375 | .2564 (9,92) | M9 |
| 7/16" | .437 | .2964 (11,51) | M11 |
| 1/2" | .500 | .3364 (13,10) | M12 |
| 5/8" | .625 | .2132 (16,67) | M16 |
| 3/4" | .750 | .2532 (19,84) | M18 |
| 7/8" | .875 | .2932 (23,02) | M20 |
| 1" | 1.000 | 1-1/32 (26,19) | M25 |