



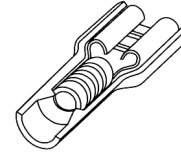
# FULLY INSULATED FEMALE DISCONNECTS NYLON SINGLE CRIMP

For use with Copper Stranded Wire Only

Rated at 105°C

600V

Part #	AWG	COLOUR	TAB SIZE
CFR4NA250F	22-18	RED	.250"
CFR4NA187F	22-18	RED	.187"
CFR4NB250F	16-14	BLUE	.250"
CFR4NB187F	16-14	BLUE	.187"
CFR4NC250F	12-10	YELLOW	.250"



Add suffix "M" for 1000 pack

Add suffix "P" for Pro Pack (Quantities vary by Part #)

Approved installation tool: RHT-1991/192850004

Economy installation tools: RAT-FIDISC, 453, HTS1000



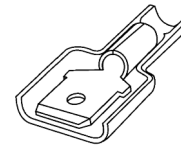
# FULLY INSULATED MALE DISCONNECTS NYLON SINGLE CRIMP

For use with Copper Stranded Wire Only

Rated at 105°C

600V

Part #	AWG	COLOUR	TAB SIZE
CM4TNA250F	22-18	RED	.250"
CM4TNA187F	22-18	RED	.187"
CM4TNB250F	16-14	BLUE	.250"
CM4TNB187F	16-14	BLUE	.187"
CM4TNC250F	12-10	YELLOW	.250"



Add suffix "M" for 1000 pack

Add suffix "P" for Pro Pack (Quantities vary by Part #)

Approved installation tool: RHT-1991/192850004

Economy installation tools: RAT-FIDISC, 453, HTS1000

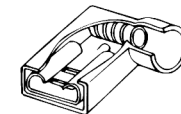
# FULLY INSULATED FEMALE FLAG DISCONNECTS - NYLON SINGLE CRIMP

For use with Copper Stranded Wire Only

Rated at 105°C

600V

Part #	AWG	COLOUR	TAB SIZE
*FLFR6A250F	22-18	RED	.250"
*FLFR6B250F	16-14	BLUE	.250"
FLFR6C250F	12-10	YELLOW	.250"



Add suffix "M" for 1000 pack

Add suffix "P" for Pro Pack (Quantities vary by Part #)

Approved installation tool: RHT-FIFG/192840014 (Red, Blue), 64001-2800 (Yellow)

Economy installation tools: RAT-FLAG (Red, Blue)

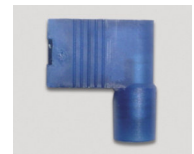
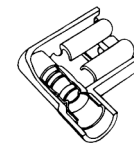
# FULLY INSULATED FEMALE FLAG DISCONNECTS - NYLON DOUBLE CRIMP

For use with Copper Stranded Wire Only

Rated at 105°C

600V

Part #	AWG	COLOUR	TAB SIZE
*FLFR6A250BF	22-18	RED	.250"
*FLFR6B250BF	16-14	BLUE	.250"
FLFR6C250BF	12-10	YELLOW	.250"



Add suffix "M" for 1000 pack

Add suffix "P" for Pro Pack (Quantities vary by Part #)

Approved installation tool: RHT-AFIFG/192840014 (Red, Blue), 64001-2800 (Yellow)

Economy installation tools: -RAT-FLAG (Red, Blue)



**Copper Stranded Wire Only**

# HOW TO SELECT THE PROPER CRIMP TERMINAL

Part # Example	R Tongue	4 Barrel Type	B Wire Range	6 Stud Size	S Special
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## Tongue

R = Ring	CFR = Female Disconnect, fully insulated	FLFR = Female Flag Disconnect	PG = Piggy Back Female/Male Disconnect/Tab
BS = Block Spade	FR = Female Disconnect	SF = Flanged Spade	
S = Spade	CM(X)T = Male Tab, fully insulated	LS = Locking Spade	
B = Butt Splice	MT = Male Tab	P = Parallel Splice	

## Barrel Type 1 Butted Seam

Pure electrolytic copper, annealed, electro-tin plated for corrosion resistance, designed with deep internal serration for firm wire grip

## 2 Brazed Seam

Same as type 1, except with a brazed seam to ensure maximum strength of wire terminators

## 4 Vinyl Insulation

Same as type 1 with a NEMA colour-coded, funneled, vinyl insulating sleeve which when crimped, grips the wire insulation to avoid flexing at point of crimps. UL rated at 90°C, 600V

## 4N Nylon Insulation (No Brass Sleeve)

Same as type 1 with a colour-coded nylon insulating sleeve without brass sleeve. UL rated at 105°C, 600V

## 6 Nylon Insulation (With Brass Sleeve)

Same as type 1 with NEMA colour coded, nylon insulating sleeve or over a tin plated brass sleeve which offers maximum crimp strength where extreme vibration and flexing are encountered. UL rated at 105°C, 600V

## 7 Seamless Tube

Pure electrolytic copper, seamless, annealed and electro-tin plated for extra strength in a crimp

## 8 Nylon Insulation Seamless Tube

Same as type 7 with a nylon insulation for use where excessive vibration will be encountered.

## 9 High Temperature

Nickel-plated, cold rolled steel, butted seam terminals for temperatures up to 900°F

## Wire Range

Code	A	B	C	E	F	G
Range (AWG)	22-18	16-14	12-10	8	6	4

## Stud Size

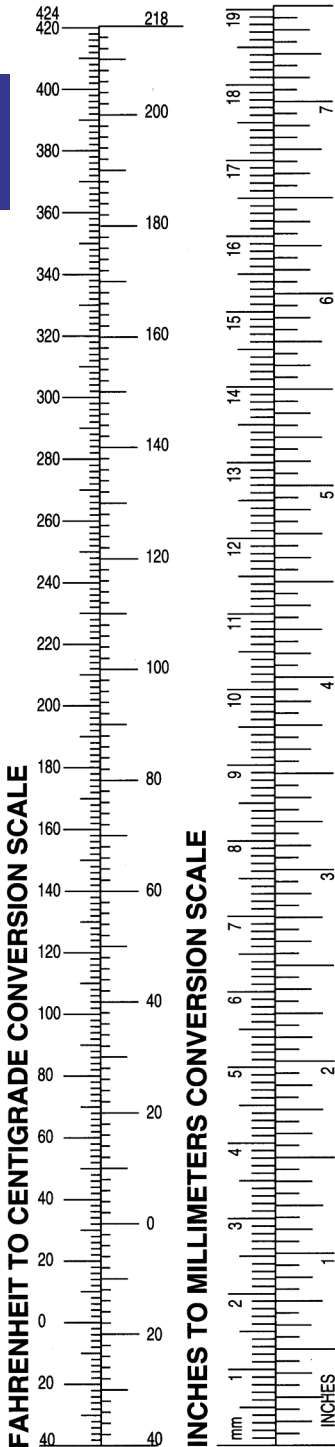
Code	6	8	10	14		
Stud Size	#6	#8	#10	1/4"		
Code	56	38	50	110	187	250
Stud Size	5/16"	3/8"	1/2"	.110 NEMA Tab	.187 NEMA Tab	.250 NEMA Tab

## Special

- Standard
- S Small/Narrow Tongue
- F Fully Insulated

# CONVERSION TABLES

**B**



## Wire gauge conversion to decimal equivalents

INCH FRAC.	INCH DEC.	MILLI-METERS	INCH FRAC.	INCH DEC.	MILLI-METERS
1/64	.0156	0,397	33/64	.5156	13,097
1/32	.0312	0,794	17/32	.5312	13,494
3/64	.0468	1,191	35/64	.5468	13,891
1/16	.0625	1,588	9/16	.5625	14,288
5/64	.0781	1,984	37/64	.5781	14,684
3/32	.0937	2,381	19/32	.5937	15,081
7/64	.1093	2,778	39/64	.6093	15,478
1/8	.1250	3,175	5/8	.6250	15,875
9/64	.1406	3,572	41/64	.6406	16,272
5/32	.1562	3,969	21/32	.6562	16,669
11/64	.1718	4,366	43/64	.6718	17,066
3/16	.1875	4,763	11/16	.6875	17,463
13/64	.2031	5,159	45/64	.7031	17,859
7/32	.2187	5,556	23/32	.7187	18,256
15/64	.2343	5,954	47/64	.7343	18,653
1/4	.2500	6,350	3/4	.7500	19,050
17/64	.2656	6,747	49/64	.7656	19,447
9/32	.2812	7,144	25/32	.7812	19,844
19/64	.2968	7,541	51/64	.7968	20,241
5/16	.3125	7,938	13/16	.8125	20,638
21/64	.3281	8,334	53/64	.8281	21,034
11/32	.3437	8,731	27/32	.8437	21,431
26/64	.3593	9,128	55/64	.8593	21,828
3/8	.3750	9,525	7/8	.8750	22,225
25/64	.3906	9,922	57/64	.8906	22,622
13/32	.4062	10,319	29/32	.9062	23,019
27/64	.4218	10,716	59/64	.9218	23,416
7/16	.4375	11,113	15/16	.9375	23,813
29/64	.4531	11,509	64/64	.9531	24,209
15/32	.4687	11,906	31/32	.9687	24,606
31/64	.4843	12,303	63/64	.9843	25,003
1/2	.5000	12,700	1	1.0000	25,400

Move decimal point three places to the right to read mills.

DIAMETER			DIAMETER		
AWG	INCHES	CMA	AWG	INCHES	CMA
4/0	.460	212,000	12	.081	6,530
3/0	.410	168,000	13	.072	5,180
2/0	.365	133,000	14	.064	4,110
1/0	.325	106,000	15	.057	3,260
1	.289	83,700	16	.051	2,580
2	.258	66,400	17	.045	2,050
3	.229	52,600	18	.040	1,620
4	.204	41,700	19	.036	1,290
5	.182	33,100	20	.032	1,020
6	.162	26,300	21	.0285	810
7	.144	20,800	22	.0253	642
8	.128	16,500	23	.0226	509
9	.114	13,100	24	.0201	404
10	.102	10,400	25	.0179	320

AWG	mm <sup>2</sup>	Standard wires mm <sup>2</sup>			
26-22	0,1-0,4	0,14	0,20	0,25	0,35
22-16	0,25-1,6	0,25	0,35	0,50	0,75 1,0 1,5
16-14	1,0-2,6	1,0	1,5	2,5	
12-10	2,7-6,6	4,0	6,0		
8	6,6-10,5	10			
6	10,5-16,8	16			
4	16,8-26,6	2,5			
2	26,6-42,4	35			
1/0	42,4-60,5	50			
2/0	60,5-76,2	70			
3/0	76,2-96,3	95			
4/0	96,3-117,0	120			

Hole diameter #10 and 3/8" are available in metric ref.

#10	.190	.209 (5,31)	M5
3/8"	.375	.413 (10,5)	M9-10

\* All decimals plus or minus .003"  
 Fractions plus or minus .055".

## Stud size with hole sizes.

STANDARD STUD SIZE	SCEW DIA. (")	ETC HOLE DIA. INCH/mm	DIN.
#0	.060		
#1	.073	.094 (2,39)	M1,7-2,2
#2	.086		
#3	.099	.120 (3,025)	M2,6
#4	.112		
#5	.125	.146 (3,71)	M3-3,5
#6	.138		
#8	.164	.173 (4,39)	M4
#10	.190	.198 (5,03)	
#12	.216		
#14	.242	.17/64 (6,75)	M6
1/4"	.250		
5/16"	.312	.21/64 (8,33)	M8
3/8"	.375	.25/64 (9,92)	M9
7/16"	.437	.29/64 (11,51)	M11
1/2"	.500	.33/64 (13,10)	M12
5/8"	.625	.21/32 (16,67)	M16
3/4"	.750	.25/32 (19,84)	M18
7/8"	.875	.29/32 (23,02)	M20
1"	1.000	1-1/32 (26,19)	M25